



**Procedure Qualification Record (PQR) # \_\_\_\_\_  
Test Results**

**TENSILE TEST**

Specimen No.	Width	Thickness	Area	Ultimate Tensile Load, lb	Ultimate Unit Stress, psi	Character of Failure and Location

**GUIDED BEND TEST**

Specimen No.	Type of Bend	Result	Remarks

**VISUAL INSPECTION**

Appearance \_\_\_\_\_  
 Undercut \_\_\_\_\_  
 Piping porosity \_\_\_\_\_  
 Convexity \_\_\_\_\_  
 Test date \_\_\_\_\_  
 Witnessed by \_\_\_\_\_

Radiographic-ultrasonic examination  
 RT report no.: \_\_\_\_\_ Result \_\_\_\_\_  
 UT report no.: \_\_\_\_\_ Result \_\_\_\_\_

**FILLET WELD TEST RESULTS**

Minimum size multiple pass	Maximum size single pass
Macroetch	Macroetch
1. _____ 3. _____	1. _____ 3. _____
2. _____	2. _____

**Other Tests**

All-weld-metal tension test  
 Tensile strength, psi \_\_\_\_\_  
 Yield point/strength, psi \_\_\_\_\_  
 Elongation in 2 in, % \_\_\_\_\_  
 Laboratory test no. \_\_\_\_\_

Welder's name \_\_\_\_\_

Clock no. \_\_\_\_\_ Stamp no. \_\_\_\_\_

Tests conducted by \_\_\_\_\_

Laboratory \_\_\_\_\_

Test number \_\_\_\_\_

Per \_\_\_\_\_

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in conformance with the requirements of Clause 4 of AWS D1.1/D1.1M, (\_\_\_\_\_) *Structural Welding Code—Steel*.  
 (year)

Signed \_\_\_\_\_  
 Manufacturer or Contractor

By \_\_\_\_\_

Title \_\_\_\_\_

Date \_\_\_\_\_