



WELCOME TO RICHLAND YELLOWSTONE MFG., INC.



Richland Yellowstone would like to extend a hearty Montana welcome to you our valued customers and to those who are new to us! We hope you enjoy our new catalog. As you have already noticed, we have changed the picture on the front cover! Local artist, Rhonda Whited Rupp once again came up with just what we asked. We will enjoy hearing your comments and suggestions. If you can't find something...just give us a call. Our friendly sales staff will be more than happy to help.

Richland Yellowstone takes deep pride in manufacturing a very high quality product. As always, we stand behind every product we sell. If at any time you are not satisfied with any product, we will refund, replace or exchange it. We rely on UPS to deliver your order as quickly and efficiently as possible.

We have been a family owned business since the early 1970's. We know we could not have come this far without the support of our customers. For this reason, we want to say "THANK YOU!" We look forward to serving you in the future.

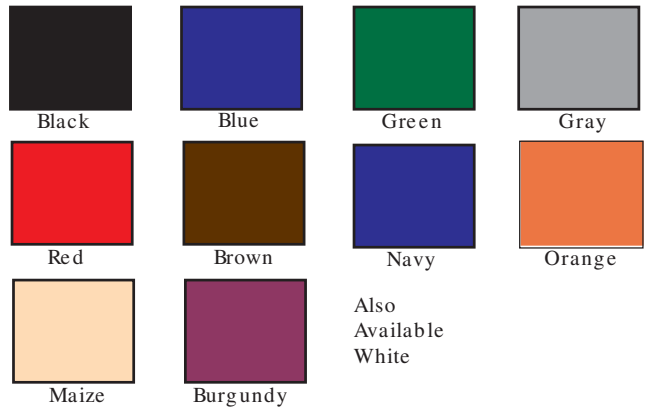




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KODEL COLORS:



CORDURA COLORS



Leather Colors





HEADSTALLS



HEADSTALL

D/S edge-koted browband headstall with single ply 1/2" throat latch and curb strap. Metal keepers at temples with leather ties at bit ends.

- # 1 - 1/2" Burgundy, NP
- # 2 - 5/8" Burgundy, NP
- # 10020 - 5/8" Black, Brass
- # 2-2 - Mahogany Leather
- # 2T - 5/8" Tooled Skirting, Brass
- # 40020 - 5/8" Burgundy, Brass
- # 3 - 3/4" Burgundy, NP
- # 10030 - 3/4" Black, Brass



HEADSTALL

D/S 1" burgundy latigo, edge-koted with single ply 5/8" throat latch and curb strap. Leather conchos at temples and leather ties at bit ends.

- # 4 - 1" NP



HEADSTALL

D/S burgundy latigo, edge-koted with single ply 1/2" throat latch and curb strap. Metal keepers at temples, double crown adjustment. Chicago screws at bit ends. NP hardware.

- # 5 - 5/8"
- # 6 - 3/4"

HEADSTALL

D/S shaped ear headstall of burgundy latigo, edge-koted. With single ply 1/2" throat latch and curb strap. Double crown adjustment, leather ties at bit ends. NP hardware.

- # 7 - 5/8" Latigo
- # 8 - 1/4" Latigo
- # 10080 - 3/4" Black Latigo, Brass



ONE EAR HEADSTALL

Made of single ply heavy harness leather with adjustable cheek straps and leather ties at bit ends. NP hardware.

- # 18 - 5/8"
- # 19 - 3/4"



BROWBAND HEADSTALL

Harness leather, with 1/2" throat latch. Single ply. Leather conchos at temples with leather ties at bit ends. Edged and rubbed.

- # 20 - 5/8" NP
- # 20B - Premium Harness
- # 20S - Sunset
- # 40200 - 5/8" Brass
- # 21 - 3/4" Brass
- # 21B - 3/4" Premium Harness



HEADSTALLS



TRAINING BROWBAND HEADSTALL
 Made of heavy harness leather, 1/2" throat latch. Leather conchos at temples with snaps at bit ends. NP hardware.
 #22 - 5/8"



BROWBAND HEADSTALL
 Fancy knotted browband headstall. Ties at bit ends. Edged & rubbed.
 #23 - 5/8" Knotted Harness Leather NP Hardware
 #40240 - 5/8" Single Ply Harness Leather, Brass Hardware.



HEADSTALL
 Single ply headstall with D/S knotted browband. Horse hair tassels at temples. Available in Chrome Tan Latigo, Skirting, Black Latigo Brown Latigo, or Harness leather. Brass Hardware.
 #28T - 3/4"

BROWBAND HEADSTALL
 Fancy knotted, hand tooled browband headstall. Ties at bit ends. Edged & rubbed. Tooled in basket weave, barbed wire, or Aztec designs.
 #23T - 5/8" Tooled, Knotted Harness Leather NP



BROWBAND HEADSTALL
 Single ply browband headstall. Chrome tanned leather. Brass hardware.
 #25 - 5/8"
 #26 - 3/4"
 #26B - 3/4"
 Premium Harness



HEADSTALL
 Single ply headstall with D/S knotted browband. Chrome tanned latigo leather. Brass hardware.
 #27 - 5/8"
 #27B - 5/8" Premium Harness
 #28 - 3/4"
 #28B - 3/4" Premium Harness
 #28S - 3/4" Sunset



HEADSTALLS



BROWBAND HEADSTALL

5/8" fancy scalloped D/S burgundy latigo, edge-koted. With 1/2" throat latch and curb strap. NP hardware.

#39 – Latigo with Chicago Screws at bit ends.

#39T – Tooled. Barbed Wire, Basket Weave, or Aztec design. With leather ties at bit ends.



ONE EAR HEADSTALL

5/8" D/S latigo leather sliding one-ear headstall with neck strap, curb strap, adjustable cheek straps. NP hardware.

#41



BROWBAND HEADSTALL

Fancy Old Style 1" headstall, made of heavy D/S latigo with top buckle. Has leather and NP conchos.

#40 – Burgundy, NP

#10400 – Black, Brass

#40T – Tooled. Barbed Wire, Basket Weave or Aztec design.

#40T-2 Mahogany Tooled

BROWBAND HEADSTALL

Old style browband headstall. Burgundy latigo leather. 1" wide overall. V-shaped browband.

Brass hardware.

#30 – Latigo

#30B-1 - Tooled Brown w/Basket Weave

#30B-3 - Tooled Brown w/Aztec

#30B-5 - Tooled Brown w/Barbed Wire

#30L-1 - Tooled Latigo w/Basket Weave

#30L-3 - Tooled Latigo w/Aztec

#30L-5 - Tooled Latigo w/Barbed Wire

#30R-1 - Tooled Russet w/Basket Weave

#30R-3 - Tooled Russet w/Aztec

#30R-5 - Tooled Russet w/Barbed Wire

#10300 – Black Latigo

#30T – Tooled. Barbed Wire, Basket Weave or

Aztec





COMPLETE HEADSTALLS



PONY HEADSTALL
 5/8" S/P latigo pony headstall complete with 1/2" x 6 1/2' latigo reins, curb strap, and adjustable cheek straps. NP hardware.

13



HORSE HEADSTALL
 5/8" S/P latigo browband headstall with 5/8" x 7 1/2' reins. 1/2" throat latch & curb strap. NP hardware.
 # 14 - Burgundy Latigo



HORSE HEADSTALL
 5/8" one ear complete S/P Latigo leather headstall with 5/8" x 7 1/2' reins. Includes 1/2" curb strap & throat latch. NP hardware.

15



HORSE HEADSTALL
 5/8" one ear latigo D/S headstall complete with 5/8" x 7 1/2' reins. With S/P 1/2" throat latch and curb strap. Double crown adjustment, leather ties at bit ends. NP hardware and bit.

16 - Burgundy
 # 10160 - Black
 # 16-1 - Burgundy with Bit # 253860
 # 10161 - Black with Bit # 253860



HORSE HEADSTALL
 5/8" browband headstall D/S complete with 5/8" x 7 1/2" reins. With S/P 1/2" throat latch and curb strap. Metal keepers at temples with leather ties at bit ends. NP hardware.

17 - Burgundy
 # 10170 - Black
 # 17-1 - Burgundy with Bit # 253860
 # 10171 - Black with Bit # 253860





HALTERS & HALTER COMBOS



HALTER/ HEADSTALL COMBO

Heavy duty made of harness leather, D/S, 1" main strap, cheeks, noseband, and connecting strap. 3/4" browband with buckle adjustment and removable bit connectors. All NP hardware.
#60



MULE HALTER
1 1/2" EXTRA
HEAVY DUTY D/S,
made of harness
leather with NP
hardware.
#61



CHAIN HALTER
Harness leather
and chain halter.
Heavy duty.
#62



MULE HEADSTALL
Heavy duty D/S
harness leather 1"
wide mule headstall
with shaped
browband. The
browband attaches
on one side with a
buckle and a spring
snap on the other
side. NP.
#63



DRAFT HORSE
BROWBAND
HEADSTALL
Draft horse latigo
browband
headstall. 5/8"
wide. Complete
with curb strap.
Length of
browband is 19".
#64





ENDURANCE PRODUCTS



ENDURANCE HALTER BRIDLE COMBO
 Heavy duty made of 1" and 3/4" Bio-Strap®. Completely adjustable. NP hardware. Available in black or brown.
 #282



ENDURANCE HEADSTALL
 Browband and headstall made of 3/4" Bio-Strap® complete with curb strap. Available in black or brown. NP hardware.
 #283



ENDURANCE CINCH SPREADER
 3/4" Bio-Strap® cinch spreader. Comes in brown or black. NP hardware.
 #284

ENDURANCE ENGLISH BREAST COLLAR
 3/4" English Style Breast Collar made of Bio-Strap®. All NP hardware. Available in black or brown.
 #281



ENDURANCE ROPING REIN
 3/4" Roping rein made of Bio-Strap®. Overall length is 9 feet. Conways at both ends for adjustment. Rein snap at one end. All NP hardware. Available in black or brown.
 #280



ENDURANCE BAGS
 Cordura with southwest accents, 2 water bottles, zipper closed and padded. Tumble back.
 #488-3 - English Style



ENDURANCE BAGS
 Cordura with southwest accents, 2 water bottles, zipper close and padded. Tumble back. With tie down straps.
 #488-2 - Western Style



OVER HORN ENDURANCE BAG
 Cordura with 2 insulated water bottles attached to main bag. Zipper closure. Large saddle horn hole with velcro for fastening.
 #488-4





NOSEBANDS



NOSEBAND

Rope noseband of 5/8" plastic covered nylon rope. Neck strap can be Harness, Skirting, or Latigo leather. NP hardware. #9



TIE DOWN

1" Noseband tie down with 1" tie down strap to the cinch & 5/8" neck strap. Noseband is connected using a bolt & a 2" O-ring. Latigo leather. #10-1



TIE DOWN

1" Heavy duty tie down with 5/8" crown strap, loop and O-ring for tie down. NP hardware. #10 - Burgundy, Harness, or Skirting Leather #10100 - Black Latigo, Brass #10T - Tooled Skirting

CAVISON

Cavison made of either Latigo or Harness leather. #11



THROAT STRAP

Latigo leather, 45", NP. #125 - 1/2" #126 - 3/4"



DROP NOSEBAND

3/4" Skirting leather drop noseband. Fully adjustable on the neck strap as well as noseband. NP hardware. #12



CURB STRAPS



CURB STRAP

1/2" Strap with welded nickel single chain and buckle. NP hardware.

- #118 - 4" Chain, Burgundy Latigo
- #119 - 4 1/2" Chain, Burgundy Latigo
- #119S - 4 1/2" Chain, Sunset Skirting
- #11190 - 4 1/2" Chain, Black Latigo



CURB CHAIN

5/8" with double flat edge curb chain. NP.

- #138 - Burgundy Latigo
- #11380 - Black Latigo



CURB STRAP

Leather strap with keepers and buckle. NP.

- #121 - 1/2" Burgundy Latigo
- #122 - 5/8" Burgundy Latigo
- #11210 - 1/2" Black Latigo



CURB CHAIN

5/8" Straps with NP welded double row chain and buckle.

- #120 - Burgundy Latigo
- #120B - Premium Harness
- #120S - Sunset Leather
- #11200 - Black Latigo



CURB CHAIN

5/8" with 10 link single curb chain. NP.

- #139 - Burgundy Latigo
- #11390 - Black Latigo



CURB STRAP

Double buckle curb strap. 5/8" wide burgundy latigo. NP hardware. #155



TIE DOWN STRAPS



TRAINING TIE DOWN

1" x 27" with Conway and snap adjustment.
NP hardware.

- #134 - Burgundy Latigo
- #134-1 - Harness
- #134-1B - Premium Harness

1" x 40" with Conway and snap adjustment.
NP hardware.

- #135 - Burgundy Latigo
- #135-1 - Harness
- #135-1B - Premium Harness



TIE DOWNS

Nylon tie down 1" x 44" with double D-rings for adjustment. Spring snap on one end with a sewn loop on the other end.

- #915 - Light weight webbing
- #916 - Heavy weight webbing



TIE DOWN

Single ply tie down 1" x 48" with Conway at one end for adjustment and scissor snap at other.

- #41530 - Harness Leather NP hardware
- #153 - Harness Leather NP hardware



Single ply tie down 1" x 48" with Conway at one end for adjustment and scissor snap at other end.

- #153-1 - Bio-Strap® with Brass hardware & Alligator snap



TIE DOWNS

Latigo single ply adjustable tie down with swivel snap. NP

- #255 - 5/8" x 60"
- #256 - 3/4" x 60"
- #257 - 5/8" x 40"
- #258 - 3/4" x 40"



TIE DOWN STRAPS

Black latigo leather with Brass rein snap.

- #12561 - 3/4" x 60"
- #12562 - 3/4" x 40"
- #12563 - 1" x 60"



TIE DOWNS

Chrome tanned latigo leather with Brass hardware.

- #32561 - 3/4" x 60" with rein snap
- #32563 - 1" x 48" with rein snap



TIE DOWNS

Chrome tanned latigo leather with Brass hardware.

- #32562 - 3/4" x 60"
- #32572 - 3/4" x 40"



BREAST COLLARS

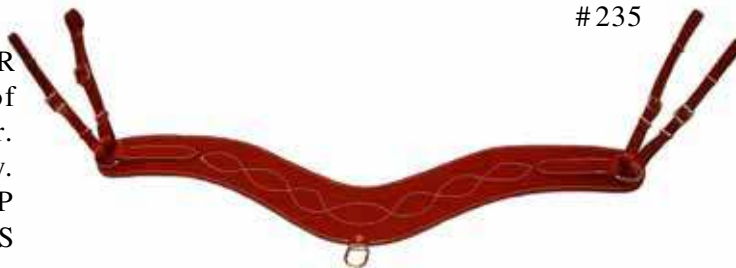


BREAST COLLAR

D/S latigo leather with 2 1/2" body, 5/8" neck strap, 3/4" side tugs, center Dee ring for tie down. NP hardware. #235

BREAST COLLAR

D/S extra wide heavy duty made of latigo, skirting, or harness leather. 4 1/2" wide body. #235-1 - NP #235-2 - SS



BREAST COLLAR

Single ply heavy duty skirting leather. 2 1/2" wide, 5/8" neck strap, 3/4" side tugs, kodel lined V-shaped center. NP hardware. #237



BREAST COLLAR

Single ply heavy duty skirting leather, 2 1/2" wide, 5/8" neck strap, 3/4" side tug straps, V-shaped center. NP hardware. #242 - Skirting #12420 - Black Latigo



BREAST COLLAR

Rolled latigo leather, 2" body tapering to 1 1/2" at ends, 3/4" side tugs, 5/8" neck strap with snap. NP hardware. #236



BREAST STRAP

Rolled latigo leather. 2" body tapering to 1 1/2" at end, 1" Dees at end, 3/4" side tug straps. NP hardware. #239





BREAST COLLARS



ROPER STYLE BREAST COLLAR

1 3/4" body, 3/4" straps, 3/4" swivel snap. NP.

- #238 - D/S Burgundy Latigo
- #238S - Sunset Leather
- #238T - Hand Tooled Skirting
- #12380 - D/S Black Latigo
- #238-1 - Single Ply Harness Leather
- #238-2 - D/S Mahogany
- #238-1B - Single Ply Premium Harness
- #238-1S - Single Ply Sunset
- #12381 - Single Ply Black Latigo



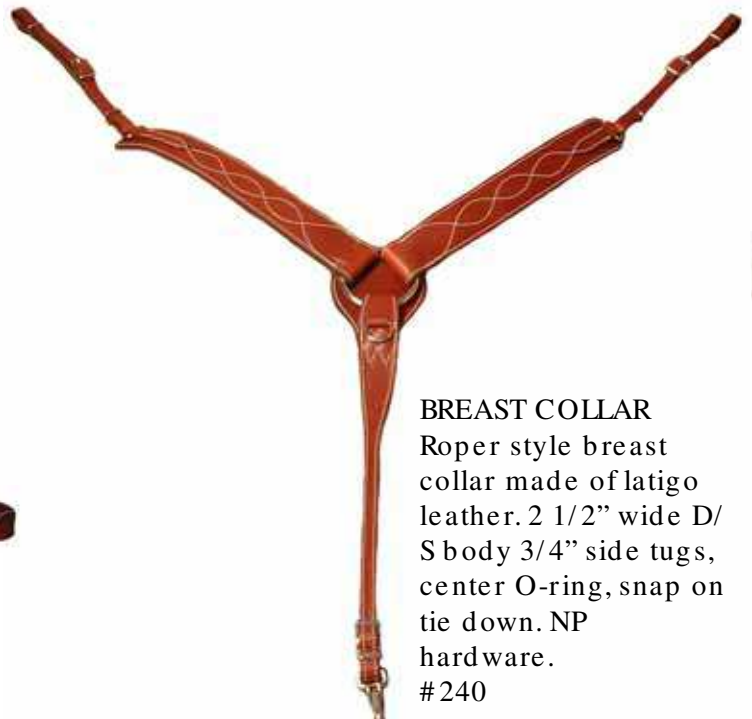
Heavy D/S latigo, harness or skirting leather with Dee ring on ends and at center. 2 1/2" body, tow 3/4" side tugs, snap on tie down, kodel lined center piece. All NP hardware.

- #245 - Latigo, Skirting, or Harness
- #245 - Two Toned
- #245-2 - Mahogany
- #245B - Premium Harness
- #245S - Sunset
- #245T - Tooled Skirting
- #245T-2 - Tooled Mahogany
- #12450 - Black Latigo

BREAST COLLAR

Steer roping breast collar of heavy D/S latigo leather or skirting leather with stainless steel Dee ring on ends and at center. 2 1/2" body, two 3/4" side tugs, snap on tie down, kodel lined center piece. NP hardware.

#241



BREAST COLLAR

Roper style breast collar made of latigo leather. 2 1/2" wide D/S body 3/4" side tugs, center O-ring, snap on tie down. NP hardware.

#240



BREAST COLLAR TUG STRAPS

- #156 - 3/4" x 34" Latigo
- #157 - 1" x 34" Latigo
- #158 - 3/4" x 45" Latigo



BREAST COLLARS



BREAST COLLAR
13 Strand Mohair roping breast collar with 3/4" side tugs, leather tie down with snap. NP hardware.
#243



BREAST COLLAR
29 Strand Mohair heavy duty roping breast collar with 3/4" latigo leather side tugs and tie down with snap. NP hardware.
#244



BREAST COLLAR-MARTINGALE COMBO
Main body is 2 1/2" wide at center. Includes 3/4" side tugs and 3/4" martingale strap. NP hardware. Available in Black, Brown, Harness or Skirting.
#224



HANGING BREAST COLLAR
Main body is 2 1/2" wide at center. Includes the 1" straps that attach to the swell of the saddle from each side and buckle back on to the breast collar. Made to hold the saddle secure even in rough terrain. Available in any type of leather.
#224-1

MARTINGALES



MARTINGALE

1" English style running martingale, with 5/8" latigo neck strap, 1/2" split lead up, adjustable tie down. NP hardware.
#221



MARTINGALE

1" Western style running martingale with 5/8" latigo neck strap, 1/2" straps. NP hardware.
#221A



RUNNING MARTINGALE

Western style running martingale. All straps are adjustable. NP hardware. Available in harness or latigo leather.

#222 - 5/8" Latigo

#222A - 1" Latigo

#222H - 1" Harness

GERMAN MARTINGALE

German style martingale. Fully adjustable at bit ends and at tie down strap. (Bit not included)

#223



GERMAN MARTINGALE

German style martingale. Fully adjustable at bit ends and at tie down strap. Includes the neck strap as well.
#223A



SPLIT REINS



REINS

Chrome tanned latigo looped reins
 #174 - 1/2" x 7 1/2'
 #174-1 - 1/2" x 7 1/2' Brown leather
 #175 - 5/8" x 7 1/2'
 #175-1 - 5/8" x 7 1/2' Brown leather
 #176 - 3/4" x 7 1/2'
 #176-1 - 3/4" x 7 1/2' Brown leather



LATIGO REINS

Latigo split reins with cut and twisted bit ends.
 #203 - 1/2" x 7 1/2' Burgundy Latigo
 #12030 - 1/2" x 7 1/2' Black Latigo
 #204 - 5/8" x 7 1/2' Burgundy Latigo
 #12040 - 5/8" x 7 1/2' Black Latigo
 #205 - 3/4" x 7 1/2' Burgundy Latigo
 #206 - 7/8" x 7 1/2' Burgundy Latigo
 #207 - 1" x 7 1/2' Burgundy Latigo

LATIGO REINS

Latigo split reins with cut and twisted bit ends.
 #203-8 - 1/2" x 8' Burgundy Latigo
 #204-8 - 5/8" x 8' Burgundy Latigo
 #205-8 - 3/4" x 8' Burgundy Latigo
 #206-8 - 7/8" x 8' Burgundy Latigo
 #207-8 - 1" x 8' Burgundy Latigo

LATIGO REINS

Latigo reins with loop bit extenders.
 #203L - 1/2" x 8'
 #204L - 5/8" x 8'
 #205L - 3/4" x 8'
 #206L - 7/8" x 8'
 #207L - 1" x 8'
 #12040 - 5/8" x 8' Black Latigo
 #207SK - 1" x 8' Split Skirting



HARNESS REINS

Heavy harness leather, edged and hand rubbed with loop bit extenders.
 #209 - 1/2" x 8'
 #210 - 5/8" x 8'
 #210T - 5/8" x 8' Hand tooled
 #211 - 3/4" x 8'
 #211T - 3/4" x 8' Hand tooled
 #212 - 1" x 8'



PREMIUM HARNESS REINS

Heavy premium harness leather, edged and rubbed with loop bit extenders.
 #209B - 1/2" x 8'
 #210B - 5/8" x 8'
 #211B - 3/4" x 8'
 #212B - 1" x 8'



ROUND BRAIDED REINS

7/8 oz. latigo. 4 strand braid with loop bit extenders. 7' long.
 #213 - Burgundy Latigo
 #12130 - Black Latigo



ROUND BRAIDED REINS

Made for small hands. 4 strand braided reins with latigo leads and rein snaps with conways for adjustment at bit ends. 7' long.
 #213-1 - Latigo 1/2" round.
 #213C - Chap Leather. 3/4" round.
 #12131 - Black Latigo, 5/8" round.



FLAT BRAIDED REINS

Flat braided 4 strand latigo reins with loop bit extenders.
 #214 - 3/4" x 7 to 7 1/2' long.

SPLIT SEWN REINS

Heavy 3/4" x 8' D/S latigo split sewn reins with loop bit extenders.
 #205S - Latigo Leather
 #12051 - Black Latigo



SPLIT SEWN REINS

10-12 oz. harness leather reins. Edged and hand rubbed. Loop with Conway buckles and rein snaps at bit ends.
 #218 - 3/4"
 #218-1 - 1"

ROPING REINS



FLAT BRAIDED ROPING REIN
 Flat braided, three strand 3/4" x 7' over all roping rein. Conway buckle at one end & swivel snap at other end.
 #208 - Burgundy Latigo
 #12080 - Black Latigo with Brass Hardware



FLAT BRAIDED ROPING REIN
 Flat braided 4 strand 3/4" x 7 1/2' - 8' roping rein.
 #215-1 - Latigo Leather.



ROUND BRAIDED ROPING REIN
 Round braided roping rein. 4 strand 3/4" x 7 1/2' - 8' with Conway/keepers at both ends. One end with snap.
 #215 - Latigo Leather.
 #215C - Chap Leather.



HARNESS ROPING REINS
 Heavy harness leather, edged and rubbed with loop bit extenders at each end.
 #209A - 1/2" x 8' PREMIUM HARNESS
 #210A - 5/8" x 8' #209AB - 1/2" x 8'
 #211A - 3/4" x 8' #210AB - 5/8" x 8'
 #212A - 1" x 8'



ROPING REIN
 Chrome tanned leather roping rein. 8' long with conways and keepers at both ends. Snap on one end.
 #216 - 1/2" x 8'
 #217 - 5/8" x 8'



ROPING SEWN REIN
 3/4" 10-12 oz. harness leather roping rein. Edged and hand rubbed. Loop with Conway buckles and 3/4" rein snap at ends.
 #218A



ROMAL REIN
 Chrome tanned romal style rein 5/8" x 7 1/2' with poppers. Edged and rubbed. Water ties at bit ends.
 #173 - 5/8" Chrome Tanned Latigo.

ROPING REIN
 Flat rein with swivel snap and Conway buckle.
 #219 - 5/8" x 8' Burgundy Latigo.
 #219T - 5/8" x 8' Tooled Harness
 #12190 - 5/8" x 8' Black Latigo.
 #220 - 3/4" x 8' Burgundy Latigo.



OVER UNDER
 Harness leather with sliding keeper. Sewn with popper end.
 #278

ENDURANCE ROPING REIN
 3/4" Roping rein made of Bio-Strap®. Overall length is 9 feet. Conways at both ends for adjustment. Rein snap at one end. All NP hardware. Available in black or brown.
 #280





CINCHES



#1501 RAYON STRAIGHT CINCH
17 strand straight cinch. 30", 32", 34", & 36". NP buckles.



#1500 RAYON ROPER CINCH
27 strand, mohair roper, NP buckles. 32", 34", & 36".



#1503 RAYON PONY CINCH
Pony cinch. 21" long ring to ring.



#8F-97 CINCH
27 strand, mohair, #8 Regal buckles. 32", 34", & 36".



#8F-53 CINCH
15 strand, mohair, #8 Regal buckles. 30", 32", 34".



#727E ROPER CINCH
27 strand, mohair roper, SS buckles. 32", 34", 36".



#7173J CINCH
17strand mohair, 3-bar, SS buckles. 30", 32", 34".



#727F ROPER CINCH
27 strand, mohair roper, SS ring and buckle. 32", 34", 36".



#622 PACK SADDLE CINCH
17 strand, mohair cinch. 28" long. Double rings at both ends. (Other lengths available upon request.)



#727B ROPER CINCH
27 strand, mohair roper, SS buckles. 32", 34", 36".



#622DPK DOUBLE PACK CINCH
Double pack cinch, 30", full diamond, 3 1/2" rings.



#622G GOAT CINCH
15" X 3" cotton web belting. NP hardware, including dee rings and roller buckles.

ryinc@midrivers.com

1-800-366-5130

1-406-433-2965

1-406-433-2998-FAX



CINCHES



PRO-FLEX PLUS CINCHES
Made with a PVC coated cover. Heavy web center and stainless steel dee rings. Available in 30", 32", 34", and 36".

#1510 - Straight Style

#1511 - Roper Style



KODEL STRAIGHT PACK CINCH

Made of kodel and webbing with 3" and 3 1/2" O-rings. 6" wide.

#446 - Length 26"

#452 - Length 32"

#448 - Length 28"

#454 - Length 34"

#450 - Length 30"

#456 - Length 36"



KODEL ROPING SUPER CINCH

Made of kodel, 3" girth buckles, heavy duty web, dee rings for tie down.

#430 - Length 30"

#434 - Length 34"

#432 - Length 32"

#436 - Length 36"



KODEL STRAIGHT SUPER CINCH

Made of kodel, 3" girth buckles, heavy duty web, dee rings for tie down.

#426 - Length 30"

#428 - Length 34"

#427 - Length 32"

#429 - Length 36"



KODEL CINCH COVERS

Kodel cinch covers. 36" long, cut to length.

#416 - STRAIGHT Maize or White

#416C - STRAIGHT Assorted Colors

#417 - ROPER Maize or White

#417C - ROPER Assorted Colors



FLANK CINCH

4" D/S with lining leather. 1 3/4" roller buckles, 3/4" buckle for connecting strap. NP hardware.

#112 - Russet

#112A - 6" longer



FLANK CINCH

3" russet D/S with lining leather. 1 3/4" roller buckles, 3/4" buckle for connecting strap. NP.

#114 - Russet Leather

#114A - Russet Leather 6" longer



FLANK CINCH

Shaped 6" russet D/S with lining leather. 1 3/4" roller buckles, 3/4" buckle for connecting strap. NP hardware.

#113 - Russet

#113T - Hand Tooled



FLANK CINCH

Russet single ply with 1 3/4" roller buckles, 5/8" buckle for connecting strap. NP.

#115 - 2" Russet Leather

#115A - 1 3/4" Russet Leather

#115B - 1 3/4" Russet Leather

#115C - 2" Russet Leather and 6" Longer



FLANK CINCH

3" Single ply with 1 3/4" roller buckles and 3/4" buckle for connecting strap. NP hardware.

#116 - Harness Leather

#116T - Tooled Skirting

COMPLETE CINCH SETS SOLD ON PAGE 19



COMPLETE CINCHES



FLANK CINCH COMPLETE
 4" D/S with lining leather. 1 3/4" roller buckles, 3/4" buckle for connecting strap. NP hardware. Complete with 2 - #111 flank billets and 1 - #259 cinch spreader.
 #112-1 - Russet

FLANK CINCH COMPLETE
 Shaped 6" russet D/S with lining leather. 1 3/4" roller buckles and 3/4" buckle for connecting strap. NP hardware. Complete with two #111 flank billets & a #259 cinch spreader.
 #113-1 - Flank Cinch Complete
 #113-1T - Hand Tooled Flank Cinch Complete



FLANK CINCH COMPLETE
 3" russet D/S with lining leather. 1 3/4" roller buckles and 3/4" buckle for connecting strap. NP. Complete with two - #109 flank billets and one - #259 cinch spreader.
 #114-1 - Russet Leather
 #114-1T - Hand Tooled

FLANK CINCH COMPLETE
 Russet single ply with 1 3/4" roller buckles and 5/8" buckle for connecting strap. NP. Complete with two - #111 flank billets and one - #259 cinch spreader.
 #115-1 - 2" Russet Leather Complete
 #115-2 - 2" Mahogany Leather Complete



FLANK CINCH COMPLETE
 3" Single ply with 1 3/4" roller buckles and 3/4" buckle for connecting strap. NP hardware. Complete with 2 - #111 flank billets and 1 - #259 cinch spreader.
 #116-1 - Russet Leather
 #116-1B - Premium Harness
 #116-1P - Pony Size Russet
 #116-1S - Sunset Skirting

#116-1T - Tooled Skirting
 #116-2 - Mahogany
 #116-2T - Mahogany Tooled
 #11161 - Black Latigo



CINCH PARTS



CINCH GUARDS

Set of two. Made of latigo leather, Kodel lined, with leather ties.

#225



CINCH SPREADER

5/8" latigo leather with 5/8" NP snap.

#259



CINCH SPREADER

5/8" latigo leather with Conway buckle and keeper. NP hardware.

#259-1



CONNECTING STRAP

5/8" x 18" long strap for saddle between cinch and rear flank cinch; adjustable at both ends with NP conways.

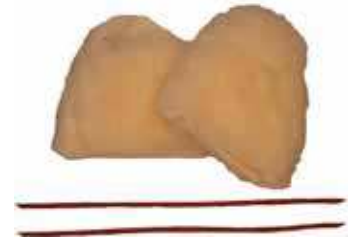
#252



GIRTH RING PROTECTORS

Kodel girth ring protectors with laces. Assorted colors. Set of two.

#422



LATIGO CATCHER

S/P latigo catcher of latigo or skirting leather.

#100

CINCH CATCHER

S/P cinch catcher of latigo or skirting leather.

#99



LONG LATIGOS

6 1/2' long latigo with holes. 10-12 oz.

#101 - 1 1/4" Burgundy

#101P- 1" Pony Size Burgundy

#102 - 1 1/2" Burgundy

#103 - 1 3/4" Burgundy

#11030 - 1 3/4" Black

#104 - 2" Burgundy



LONG LATIGO

Chrome tanned leather.

#154 - 1 3/4" x 6 1/2'

#154-1 - 1 1/2" x 6 1/2'



NYLON LATIGO

1 3/4" x 7' nylon latigo.

#914



FLANK BILLET

1 3/4" X 34" D/S with lining leather.

#109 - Russet Skirting



LATIGO HALF BREED

10-12 oz. latigo.

#105 - Burgundy 2" x 6'

#105A - Burgundy 1 3/4" x 6'

#11051 - Black 1 3/4" x 6'



FLANK BILLET

Russet skirting, single ply.

#110 - 1 1/2" x 34"

#111 - 1 3/4" x 34"

#111-2 - 1 3/4" x 34" Mahogany



CINCH PARTS



OFF BILLETS

- #106 - 1 1/2" x 36" Saddle Skirting Single Ply
- #106P - 1 1/2" x 26" Pony Size
- #107 - 1 3/4" x 36" Saddle Skirting Single Ply
- #107L-1 - 1 3/4" x 36" Latigo Colored Basket Weave Tooled
- #107L-3 - 1 3/4" x 36" Latigo Colored Aztec Tooled
- #107S - 1 3/4" x 36" Sunset S/P
- #107T - 1 3/4" x 36" Hand Tooled S/P
- #107-2 - 1 3/4" x 36" Mahogany S/P
- #11070 - 1 3/4" x 36" Black Latigo S/P
- #108 - 2" x 36" Saddle Skirting S/P

- #107A - 1 3/4" x 36" Saddle Skirting D/S
- #107AT - 1 3/4" x 36" Hand Tooled D/S
- #107B - 1 3/4" x 36" Premium Harness D/S
- #107N - 1 3/4" x 36" Nylon Web D/S
- #11071 - 1 3/4" x 36" Black Latigo D/S
- #31071 - 1 3/4" x 36" Chrome Tan D/S



STIRRUPS & STRAPS



COVERED STIRRUPS

Covered with skirting leather, hand laced with latigo laces. Laced tread cover.

#850 - 3" Roper Style



COVERED STIRRUPS

Covered with skirting leather, hand laced with latigo laces. Laced tread cover.

#854 - Oxbow Style



STIRRUP LEATHERS

Made of skirting leather, unfinished without holes. Available in 2 1/2" or 3" x 66"

#254



PLASTIC STIRRUPS

Molded stirrups. Pair, 7" with 4 7/8" opening, 2 1/8" tread.

#856 - Visalia Style



PLASTIC STIRRUPS

Oversize molded plastic stirrups. Measures: 3" tread, and 5 1/2" wide. Available in orange or brown.

#858 - Roper Style



STIRRUP HOBBLE STRAPS

#127 - 1/2"

#128 - 5/8"

#128-1 - Shaped





MISCELLANEOUS

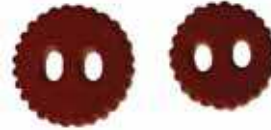


ROPE STRAP

5/8" x 27" loop strap of burgundy latigo leather.

#117 - Strap Only

#136 - Complete with clip & Dee-ring and screw.



LEATHER CONCHOS

Leather rosettes with a multitude of uses on saddles, bridles and other riding equipment. Latigo or Skirting available

#234 - Package of 6 Large and 6 Small

#234SP - Package of 100 Large and 100 Small

SADDLE STRINGS

1/2" wide saddle strings. Latigo

#232 - 36"

#232A - 72"



SLOBBER STRAPS

Set of two. Available in Burgundy, Skirting, Harness or Black leather.

#708 - Straight cut

#709 - Fancy cut



THROAT STRAP

Latigo leather, 45", NP.

#125 - 1/2"

#126 - 5/8"



HORSEHAIR TASSELS

Genuine horse hair tassels. Available in Brown, White and Black.

#706



CALF BLANKET

Felt calf blanket. Protects newborn calves from the bitter cold and helps prevent scours and pneumonia. Can be left on the calf for up to 60 days.

#920



INDIAN TAN LACES

1/8" X 72"

#901

UTILITY STRAPS

Miscellaneous uses with NP buckle and holes for adjustment.

#260 - 5/8" x 18" Burgundy Latigo

#261 - 5/8" x 24" Burgundy Latigo

#262 - 5/8" x 30" Burgundy Latigo

#263 - 5/8" x 36" Burgundy Latigo

#264 - 5/8" x 45" Burgundy Latigo

#264-1 - 5/8" X 60" Burgundy Latigo

Black Latigo with Brass hardware

#12610 - 5/8" x 24"

#12620 - 5/8" x 30"

#12630 - 5/8" x 36"

#12640 - 5/8" x 45"

#12641 - 5/8" x 60"



LUNGE LINE

1" web, hand loop at one end and snap on the other, 24' long.

#251

WEBBING

Assorted colors.

#491 - 1" wide

#492 - 2" wide

#493 - 3" wide





SUNSET LEATHER



OFF BILLETS

#107AS - 1 3/4" x 36" Sunset D/S

#107S - 1 3/4" x 36" Sunset S/P



BROWBAND HEADSTALL

Single ply browband headstall. Brass hardware.

#25S - 5/8" Sunset



SPLIT REINS

Sunset leather, edged and hand rubbed with loop bit extenders.

#210S - 5/8" x 8' Sunset



HEADSTALL

Single ply headstall with D/S knotted browband.

Horse hair tassels at temples. Brass Hardware.

#28TS - 3/4" Sunset



CURB CHAIN

5/8" straps with NP welded double row chain and buckle.

#120S - Sunset Leather



ROPER STYLE BREAST COLLAR

1 3/4" body, 3/4" straps, 3/4" swivel snap. NP.

#238S - Sunset leather

#238-1S - Single ply Sunset



FLANK CINCH COMPLETE

3" Single ply with 1 3/4" roller buckles and 3/4" buckle for connecting strap. NP hardware. Complete with 2 - #111 flank billets and 1 - #259 cinch spreader.

#116-1S - Sunset Skirting



ROPER STYLE BREAST COLLAR

Heavy D/S with dee ring on ends and at center. 2 1/2" body, two 3/4" side tugs, snap on tie down, kodel lined center piece. All NP hardware.

#245S - Sunset



"B" HARNESS LEATHER



OFF BILLETS
#107B - 1 3/4" x 36" Premium
Harness D/S



CURB CHAIN
5/8" straps with NP welded
double row chain and buckle.
#120B - Premium Harness



BROWBAND HEADSTALL
Single ply browband
headstall. Brass
hardware.
#25B - 5/8" Premium
Harness



HARNESS REINS
Heavy harness leather,
edged and hand rubbed
with loop bit extenders.
#210B - 5/8" X 8'
Premium Harness



HEADSTALL
Single ply
headstall with D/S
knotted
browband. Horse
hair tassels at
temples. Brass
Hardware.
#28TB - 3/4"
Premium Harness



**ROPER STYLE
BREAST COLLAR**
1 3/4" body, 3/4"
straps, 3/4" swivel
snap. NP.
#238-1B - Single
ply Premium
Harness

FLANK CINCH COMPLETE
3" Single ply with 1 3/4" roller
buckles and 3/4" buckle for
connecting strap. NP hardware.
Complete with 2 - #111 flank
billets and 1 - #259 cinch
spreader.
#116-1B - Premium Harness



Heavy D/S harness
leather with Dee
ring on ends and at
center. 2 1/2" body,
two 3/4" side tugs,
snap on tie down,
kodel lined center
piece. All NP
hardware.
#245B - Premium
Harness



HAND TOOLED ITEMS



SADDLE BAGS

Leather over horn saddle bags, 6" x 6" with 3" gusset, contoured to fit to the front of the saddle.

#248T - Tooled Skirting



CANTEENS

Leather covered canteens. Hand tooled to your specifications or we have several generic styles.

#635 - All Skirting with Tooled Front



HORN BAG

Single side horn bag. Measures 6"x6"x 3". NP. #275T



BREAST COLLAR

Heavy D/S, with dee ring on ends and at center. 2 1/2" body, two 3/4" side tugs, snap on tie down, kodel lined center piece. All NP hardware.

#245T-2 - Tooled Mahogany



BREAST COLLAR

Heavy D/S skirting leather with dee ring on ends and at center. 2 1/2" body, two 3/4" side tugs, snap on tie down, kodel lined center piece. All NP hardware.

#245T - Tooled Skirting



ROPER STYLE BREAST COLLAR

1 3/4" body, 3/4" straps, 3/4" swivel snap. NP.

#238T - Hand Tooled Skirting

SADDLE BAGS
9" x 10" with 4" gusset, grommets for tie down. NP hardware.
#250T - Tooled Latigo



SADDLE BAGS

Large size 10 1/2"x13" with 4" gusset. 3/4" Brass buckles and grommets for tie down.

#247T - Tooled Skirting

SADDLE BAGS

Leather over horn saddle bags, 6" x 6" with 3" gusset, contoured to fit to the front of the saddle.

#248-2T - Tooled Mahogany



CANTEENS

Leather covered canteens. Hand tooled to your specifications or we have several generic styles.

#636 - All Chap with Tooled Circle

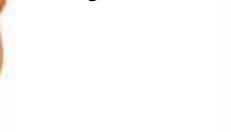
#636-1 - All Chap with No Tooling



SADDLE BAGS

9" x 10" with 4" gusset, grommets for tie down. NP hardware.

#250SP-T - Tooled Skirting



SADDLE BAGS

Smaller saddle bags each measuring 5 1/2" x 8 1/2" x 3 1/2". Brass hardware.

#246T - Tooled Skirting





HAND TOOLED ITEMS



SCABBARD
 Made of oiled strap leather. Straps included. For a lever action 30-30.
 #804T - Tooled



SPUR STRAPS
 Large fancy cut spur straps. Brass Hardware.
 #148T-2 - Fancy D/S Mahogany TOOLED



HARNES REINS
 Heavy harness leather, edged and hand rubbed with loop bit extenders.
 #210T - 5/8" x 8' Hand tooled



OFF BILLETS
 #107AT - 1 3/4" x 36" Hand Tooled D/S



OFF BILLETS
 #107T - 1 3/4" x 36" Hand Tooled S/P

FLANK CINCH COMPLETE
 3" Single ply with 1 3/4" roller buckles and 3/4" buckle for connecting strap. NP hardware. Complete with 2 - #111 flank billets and 1 - #259 cinch spreader.
 #116-1T - Tooled Skirting
 #116-2T - Mahogany Tooled



BROWBAND HEADSTALL
 Fancy knotted, hand tooled browband headstall. Ties at bit ends. Edged & rubbed. Tooled in basket weave, barbed wire, or Aztec.
 #23T - 5/8" Tooled, Knotted Harness Leather NP



BROWBAND HEADSTALL
 5/8" fancy scalloped D/S burgundy latigo, edge-koted. With 1/2" throat latch and curb strap. NP hardware.
 #39T - Tooled. Barbed Wire, Basket Weave or Aztec. With leather ties at bit ends.

BROWBAND HEADSTALL
 Old style browband headstall. Burgundy latigo leather. 1" wide overall. V-shaped browband. Brass hardware.
 #30T - Tooled. Barbed wire, Basket weave, Aztec.



BROWBAND HEADSTALL
 Fancy Old Style 1" headstall, made of heavy D/S latigo with top buckle. Has leather and NP conchos.
 #40T - Tooled. Barbed Wire, Basket Weave, Aztec.
 #40T-2 - Mahogany Tooled.





ALL OF THE ITEMS ON THIS PAGE ARE AVAILABLE IN SEVERAL DIFFERENT COLORS! YOU CAN ORDER: LATIGO (L), BROWN (B), OR RUSSET (R). EACH ARE HAND TOOLED AND AVAILABLE IN THESE DIFFERENT DESIGNS: BASKET WEAVE (-1), AZTEC (-3), OR BARBED WIRE (-5). PLEASE STATE COLOR AND DESIGN CHOICE.



ROPER STYLE BREAST COLLAR

1 3/4" body, 3/4" straps, 3/4" swivel snap. NP.

- #238B-1 - Tooled Brown w/Basket Weave
- #238B-3 - Tooled Brown w/Aztec
- #238B-5 - Tooled Brown w/Barbed Wire
- #238L-1 - Tooled Latigo w/Basket Weave
- #238L-3 - Tooled Latigo w/Aztec
- #238L-5 - Tooled Latigo w/Barbed Wire
- #238R-1 - Tooled Russet w/Basket Weave
- #238R-3 - Tooled Russet w/Aztec
- #238R-5 - Tooled Russet w/Barbed Wire

BROWBAND HEADSTALL

Old style browband headstall. Burgundy latigo leather. 1" wide overall. V-shaped browband. Brass hardware.

- #30B-1 - Tooled Brown w/Basket Weave
- #30B-3 - Tooled Brown w/Aztec
- #30B-5 - Tooled Brown w/Barbed Wire
- #30L-1 - Tooled Latigo w/Basket Weave
- #30L-3 - Tooled Latigo w/Aztec
- #30L-5 - Tooled Latigo w/Barbed Wire
- #30R-1 - Tooled Russet w/Basket Weave
- #30R-3 - Tooled Russet w/Aztec
- #30R-5 - Tooled Russet w/Barbed Wire



SADDLE BAGS

Smaller saddle bags each measuring 5 1/2" x 8 1/2" x 3 1/2". Brass hardware.

- #246B-1 - Tooled Brown w/Basket Weave
- #246B-3 - Tooled Brown w/Aztec
- #246B-5 - Tooled Brown w/Barbed Wire
- #246L-1 - Tooled Latigo w/Basket Weave
- #246L-3 - Tooled Latigo w/Aztec
- #246L-5 - Tooled Latigo w/Barbed Wire
- #246R-1 - Tooled Russet w/Basket Weave
- #246R-3 - Tooled Russet w/Aztec
- #246R-5 - Tooled Russet w/Barbed Wire



SPUR STRAPS

Large fancy cut spur straps. Brass Hardware.

- #148B-1 - Tooled Brown w/Basket Weave
- #148B-3 - Tooled Brown w/Aztec
- #148B-5 - Tooled Brown w/Barbed Wire
- #148L-1 - Tooled Latigo w/Basket Weave
- #148L-3 - Tooled Latigo w/Aztec
- #148L-5 - Tooled Latigo w/Barbed Wire
- #148R-1 - Tooled Russet w/Basket Weave
- #148R-3 - Tooled Russet w/Aztec
- #148R-5 - Tooled Russet w/Barbed Wire





LEATHER SADDLE BAGS



#246



#246-2



#246R-1



#246T

SADDLE BAGS

Smaller saddle bags each measuring 5 1/2" x 8 1/2" x 3 1/2". Brass hardware.

- #246 - Burgundy Latigo
- #246-2 - Mahogany
- #246-2T - Tooled Mahogany/Basket Weave
- #246B-1 - Tooled Brown w/Basket Weave
- #246B-3 - Tooled Brown w/Aztec
- #246B-5 - Tooled Brown w/Barbed Wire
- #246L-1 - Tooled Latigo w/Basket Weave
- #246L-3 - Tooled Latigo w/Aztec
- #246L-5 - Tooled Latigo w/Barbed Wire
- #246R-1 - Tooled Russet w/Basket Weave
- #246R-3 - Tooled Russet w/Aztec
- #246R-5 - Tooled Russet w/Barbed Wire
- #246T - Tooled Skirting



#248



#248C



#248T

SADDLE BAGS

Leather over horn saddle bags, 6" x 6" with 3" gusset, contoured to fit to the front of the saddle.

- #248 - Latigo Leather
- #248T - Tooled Skirting
- #248C - Chap Leather



SADDLE BAGS

Skirting saddle bags, 8" 9" x 3 1/2". Brass hardware.

- #276 - Oiled Skirting
- #276T - Hand Tooled Basket Weave
- #276-2T - Mahogany Tooled

HORN BAG

Single side horn bag. Measures 6"x6"x 3". NP. Chap Leather.

#275





LEATHER SADDLE BAGS



#247

SADDLE BAGS

Large size 10 1/2" x 13" with 4" gusset. 3/4" Brass buckles and grommets for tie down.

- #247 - Skirting or Latigo
- #247-1 - Chap
- #247T - Tooled Skirting



#247T



#250-2



#250SP



#250SP-T

SADDLE BAGS

9" x 10" with 4" gusset, grommets for tie down. NP hardware.

- #249 - 7-8 oz. Latigo
- #250 - 10-12 oz. Latigo
- #250T - Tooled Latigo
- #250-1 - Chap
- #250-2 - Mahogany
- #250SP - Oiled Skirting
- #250SP-T - Tooled Skirting

CANTLE BAGS

Specially shaped, 20" x 6" x 4" deep, zippered top with four dee rings for tie downs.

- #830 - Canvas
- #831 - Suede
- #832 - Full Grain
- #833 - Cordura





SADDLE BAGS

HORN BAGS

Over horn straight to fit ahead of saddle swell. 8 1/2" x 7" x 2" with zippered pockets, 2 dee rings for tie down. Horn opening 3 1/2" x 3" with web reinforcements. Available in assorted cordura colors.

- #488 - Straight Design
- #488 (OS) - Old Style Design (Curved)
- #488A - Padded Pockets Front & Back



HORN BAG

Single pocket cordura bag with attached insulated bottle bag and plastic squeeze bottle. Zipper closure. Assorted cordura colors.

#660



HORN BAGS

8 1/2" x 8 1/2" x 2 1/2" with two insulated zippered side pockets including two plastic squeeze bottles. Web reinforced, two tie down dee rings. Assorted cordura colors.

#488-1

HORN BAGS

8 1/2" x 8 1/2" x 2 1/2" with two side pockets and Velcro straps to hold two 22 oz. plastic squeeze bottles. Web reinforced, two tie down dee rings. Assorted cordura colors.

#488B



ENDURANCE BAGS

Cordura with southwest accents, 2 plastic squeeze bottles, zipper close and padded. Tumble backed.

#488-3 - English Style



ENDURANCE BAGS

Cordura with southwest accents, 2 water bottles, zipper close and padded. Tumble back.

#488-2 - Western Style

OVER HORN ENDURANCE BAG

Cordura with 2 insulated plastic squeeze bottles attached to main bag. Zipper closure. Large saddle horn hole with Velcro for fastening.

#488-4





SADDLE BAGS



SADDLE BAGS

Made of #6 duck canvas, 10 1/2" x 11" with a 4" gusset, web straps and web reinforcement over center. Plastic buckles and brass grommets.
#480



SADDLE BAGS

Canvas saddle bags. Made of #6 duck canvas, with 4" gusset. Web reinforced. Grommets for tie down. Plastic buckles.
#494 - 9" x 10"
#495 - 10 1/2" x 13"



SADDLE BAGS

Made of #6 duck canvas, 10 1/2" x 13" x 4". Web straps with plastic buckles. Lids have side over-hang for complete closure. Brass grommets.
#481

SADDLE BAGS

Foam insulated cordura saddle bags lined with heavy 5mm plastic. Each bag measures 13" x 10" x 4". Zipper closure with tie downs. Assorted colors.
#485 - All Cordura Colors



SADDLE BAGS

Foam insulated cordura saddle bags lined with heavy 5mm plastic. Each bag measures 13" x 10" x 4". Cantele includes all of center connecting band. Zipper closure with tie downs. Assorted colors.
#485C - All Cordura Colors



Cordura canteen pouch, 9" x 7" complete with 1 quart polyethylene canteen. Pouch is padded and web reinforced, has flap with NP snap. Scissor snap at top and loop ring at bottom for tie down. Assorted cordura colors.
#498 - Bag & Bottle
#498-1 - Canteen ONLY



INSULATED BOTTLE BAG

Insulated cordura bottle bag with a 22 oz. squeeze bottle. Scissor snap at top and 1" dee ring for tie down. Zippered pouch. Assorted cordura colors.
#655 - Bag & bottle
#655-1 - Bottle ONLY



SADDLE BAGS

Insulated cordura saddle bag with cantele. Each side measures 10" x 9 1/2" x 4" and is padded on all sides. Each has inside flaps as well as the top flap all closing with Velcro. The cantele is 18" long tapering to 6" wide. NP. Dee rings for tie down. Assorted cordura colors.
#486C

ryinc@midrivers.com

1-800-366-5130

1-406-433-2965

1-406-433-2998-FAX



SADDLE BAGS



SADDLE BAGS
Cordura saddle bags, 13" x 9 1/2" x 3 1/2" with outside pockets. Dee rings for tie downs. Assorted colors.
#489



SADDLE BAGS
Cordura saddle bags, 13" x 9 1/2" with top and side pockets. Cante includes connection band with zipper closure. Dee rings for tie down. Assorted colors.
#489C



TRIPLE SADDLE BAGS
Cordura three pouch saddle bags. Center cante 18" x 9" x 8" with web tiedown straps and four grommets. Zippered top with rain flap. Zippered side pockets measure 10" x 10" x 6 1/2" and each has a Velcro closed additional side pocket. NP dee rings for tie down. All web straps with plastic buckles. Assorted colors.
#490A



TRIPLE SADDLE BAGS
Larger cordura saddle bag with cante. Each side has a double pouch with zipper closures measuring 13 1/2" x 9 1/2" x 6" overall. Zippered cante measures 13 1/2" x 18" x 5". Web binding. Plastic hardware with brass grommets. Bottle holder on right side. Assorted colors.
#490C



TRIPLE SADDLE BAGS
Cordura three pouch saddle bags. Zippered side pouches measure 10" x 10" x 6 1/2" each with Velcro closed side pocket. Large center cante is 18" x 9" x 8" with web tie down straps and four brass grommets. Cante is attached to connecting band with Velcro for easy detachment. NP dee rings for tie down, all web straps with plastic buckles. Assorted colors.
#490R



TRIPLE SADDLE BAG
Large cordura three pouch saddle bag. Center bag 24" x 15" x 15" two side bags 16" x 8" x 14" with end pockets. Flap covers on small bags with 1" web straps and buckles. Eight dee rings for tie downs. Total of ten zippered compartments. Assorted colors.
#490



SADDLE BAGS



SADDLE BAGS

Smaller cordura saddle bags each measuring 8" x 7 1/2" x 3". Zippered closure and web binding. NP dee rings for tie down.

- #497 - Without cantle
- #499 - With cantle



FOUR WHEELER BAG

Cordura saddle bags for a four wheeler. Hole in cantle to fit over gas cap. Each bag measures 13" x 9 1/2" x 3 1/2". Cantle is 12" long.

#664



SADDLE BAGS

Zippered insulated cordura bags with large cantle. One bag has attached side pocket with water bottle. Assorted colors.

#663



CORDURA RIG BAGS

Cordura rig bags with center closing zipper and web handles. Assorted cordura colors.

- #483 - Large, 14" x 31" x 17"
- #483P - Large, 14" x 31" x 17" WITH OUTSIDE ZIPPERED POCKETS
- #484 - Small, 12" x 24" x 12"
- #484P - Small, 12" x 24" x 12" WITH OUTSIDE ZIPPERED POCKETS



SADDLE BAGS

Canvas saddle bags, 13 1/2" x 9 1/2". Cantle includes all of the connecting band. Dee rings for tie down. Assorted canvas colors.

#489A



TOTE BAG

Cordura tote bag with or without southwest accents. Center pouch measures 15 1/2" x 11" x 11". End pouches are each 4 1/2" x 11" x 11". Web handles and shoulder strap. Assorted cordura colors.

#673



ROPE BAGS & HAY BAGS



ROPE BAG
 24" cordura rope bag. Single zippered top pocket, lined. Web handles. Assorted colors.
 #425



ROPE BAG
 24" cordura rope bag. Double zippered top pockets, lined. Two zippered side pockets. Web handles. Assorted colors.
 #425D



ROPE BAG
 Small 12" single rope bag. Cordura gusset with southwest design accents. Inside zippered pocket. Assorted colors.
 #425S

SQUARE ROPE BAG
 Square rope bag. Padded to help it "stand up" for easy access. Measures 20" x 10" x 18". Zippered top opening. Assorted colors.
 #669



HAY BAG
 New style cordura and mesh hay bag. Snap at top for easy attachment. Assorted colors.
 #586 - With catch tray
 #587 - Without catch tray

HAY BAG
 Hay bag with web binding. Front and back are Cordura and the sides are mesh. 24" x 28" x 9" with a 9" x 7" hole. Assorted colors.
 #583-1 - Cordura and mesh
 #583-2 - Cordura



BALE BAG
 Cordura bale bag to fit a square bale. Bag measures 16" x 20" x 40". Zippered end. Assorted colors.
 #585





FEED BUCKETS



FEED BUCKET
Made of heavy canvas with leather ventilator and leather straps.
#678 - Canvas Bottom
#679 - Leather Bottom



FEED BUCKET
Canvas or cordura with web straps and leather ventilator.
#680 - Canvas
#680A - Canvas with leather bottom
#680C - Cordura



WATER BUCKET
Canvas with double sewn seams at the bottom, 1" web strap handle.
#681



FEED BUCKET
Canvas bottom with mesh top. Web strap with plastic buckle.
#682M



CAVLERY STYLE FEED BAG
Assorted cordura colors with plastic buckle and leather ventilator patch.
#584



MUZZLE BAG
Mesh trail grazing bag. Web binding.
#677

SADDLE COVER
36" X 36" cordura saddle cover with horn cover, 1" web reinforcements around outside edge. Four grommets for tie down. Assorted colors.
#487





MISCELLANEOUS



#253 HOOF PICK CARRIER
 Latigo or skirting leather, 7" long with snap. Hole at top & bottom for attaching. **Includes hoof pick.**



BREAST COLLAR COVERS
 Kode1, assorted colors. Each 18" x 4"
 #421



NOSEBAND COVER
 Kode1, assorted colors. 11" x 2".
 #418



FARMER BUNDLE
 Scrap leather.
 #231 - 1#
 #231-1 - 5#
 #231SP - 20#

NOSEBAND
 D/S latigo with NP buckle.
 #123 - 5/8"
 #124 - 3/4"



APRONS

SHOEING APRON

Made of full grain leather rough out. 27" from waist to bottom, 16" reinforced front on both legs. Two tool pockets. Two leg straps, 1" attached waist belt with buckle.
 #513B - Full Grain Leather
 #513C - Cordura
 #513D - Suede Leather





APRONS



HAY APRON

Heavy canvas hay apron with 2 1/4" adjustable web belt. 3/4" leg straps with adjustment clasps.

- #482 - Heavy Canvas
- #482CO - Cordura
- #482L - Heavy Canvas 6" longer

HAY APRON

Made with 2 1/4" web belt with adjustable clasp, front adjustment, 3/4" leg straps with adjustable clasps.

- #512 - 5 oz. Full grain leather
- #512-1 - Suede leather.
- #512-1X - Suede leather 6" longer.



KIDS CHAPS



KIDS CHAPS

- #823 - Small Full Grain (2-4 yrs.)
- #823-1 - Small Suede (2-4 yrs.)
- #824 - Med. Full Grain (5-6 yrs.)
- #824-1 - Med. Suede (5-6 yrs.)
- #825 - Large Full Grain (7-10 yrs.)
- #825-1 - Large Suede (7-10 yrs.)



CHAPS



WORKING CHAPS
Full grain leather batwing chaps. Pocket on each leg 8" x 7" with snap closure. Adjustable belt with NP buckle, leather/nickel conchos on legs, with 3" snap and dee fasteners. 36" inseam or other lengths available.
#809



SHOTGUN CHAPS
Zippers on both legs, adjustable straps front and back. Reinforced at top. Available in 30", 32", 34", and 36" inseam. Earth tones. Please include the following: Waist, Upper Thigh, Mid Thigh, Knee, Inseam, Outseam (top of belt to bottom of jeans).
#810 - Suede
#820 - Full Grain



BATWING CHAPS
Adjustable strap front and back. Three leg straps on each side. Reinforced top and sides. Available in 30", 32", 34", and 36" inseams. Earth tones.
#811 - Suede
#821 - Full Grain

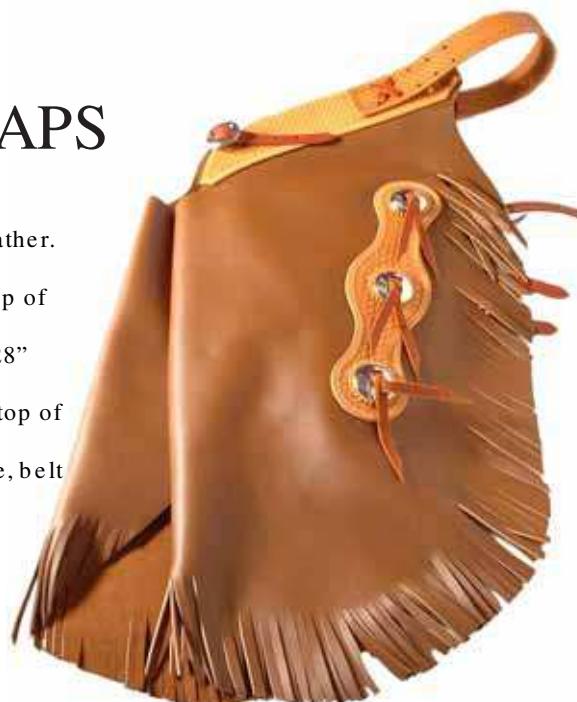


TEEN CHAPS
Full grain batwing chaps for older kids. Waist measures 27" and inseam measures 27". Can be trimmed to length.
#821K



CHINK CHAPS

CHINK CHAPS
Fringed edge full grain leather. Earth tones.
#822 - Length 28" from top of belt to bottom
#822-1 - SUEDE, Length 28" from top of belt to bottom.
#822X - Length 34" from top of belt to bottom
#822T - Hand tooled yoke, belt and reinforcement area.





SPUR STRAPS



SPUR STRAPS
Skirting leather, NP buckles.
129-1 - Skirting Leather



129-1

YOUTH SPUR STRAPS
Single ply latigo leather with NP buckles.
140 - Burgundy or Brown
11400 - Black Latigo
140C - Chap Leather



140

SPUR STRAPS
Single ply latigo, NP buckles.
129-4 - Burgundy or Brown Latigo
11294 - Black Latigo



129-4

SPUR STRAPS
Adult spur straps of S/P latigo leather with NP buckles. Burgundy, Black, or Brown
141 - Adult Spur Straps



141

SPUR STRAPS
D/S Latigo
130-1 - NP
11301 - Black Latigo
41301 - Brass Hardware
130-3 - Chap Leather



130-1

SPUR STRAPS
Bronc spur straps, latigo with roller buckles.
142 - 3/4"
143 - 1"



142 & 3

SPUR STRAPS
Single ply latigo leather, NP buckles.
131 - Latigo
133-4 - Skirting



131

BOOT STRAPS
Latigo boot straps, 1" wide with roller buckle.
144 - Boot Straps



144

SPUR STRAPS
Bronc style, D.S latigo with NP hardware.
132 - Bronc Spur Straps



132

SPUR STRAPS
Large fancy cut spur straps. Brass Hardware.
146 - Single Ply Harness
147 - Single Ply Latigo
148 - Single Ply Skirting
149 - D/S Latigo



SPUR STRAPS
D/S latigo with NP buckles.
133-1 - Burgundy Latigo
11331 - Black Latigo
133-2 - Skirting Leather
133-3 - Chap Leather



133-1

SPUR STRAPS
150 - Harness. Brass.
151 - Latigo. Brass.
152 - Skirting. Brass.
152T - TOOLED Skirting



152



TOOLED SPUR STRAPS



- # 148B-1 - Tooled Brown w/Basket Weave
- # 148B-3 - Tooled Brown w/ Aztec
- # 148B-5 - Tooled Brown w/Barbed Wire
- # 148L-1 - Tooled Latigo w/Basket Weave
- # 148L-3 - Tooled Latigo w/ Aztec
- # 148L-5 - Tooled Latigo w/Barbed Wire
- # 148R-1 - Tooled Russet w/ Basket Weave
- # 148R-3 - Tooled Russet w/ Aztec
- # 148R-5 - Tooled Russet w/ Barbed Wire
- # 148T - Fancy D/S skirting TOOLED.
- # 148T-2 - Fancy D/S Mahogany TOOLED



- # 148-2-1 - Mahogany Colored, Basket Weave
- # 148B-3 - Brown Colored, Aztec
- # 148B-5 - Brown Colored, Barbed Wire
- # 148L-1 - Latigo Colored, Basket Weave
- # 148R-1 - Russet Colored, Basket Weave

ALL OF THE ITEMS ON THIS PAGE ARE AVAILABLE IN SEVERAL DIFFERENT COLORS! YOU CAN ORDER: LATIGO (L), BROWN (B), OR RUSSET (R) OR MAHOGANY (2). EACH ARE HAND TOOLED AND AVAILABLE IN THESE DIFFERENT DESIGNS: BASKET WEAVE (-1), AZTEC (-3), OR BARBED WIRE (-5). PLEASE STATE COLOR AND DESIGN CHOICE.



BARREL PADS



BARREL RACING PAD
BLACK FELT barrel racing pad with SCALLOPED edges, side wear leathers. 29" wide, 30" long.
#403BF - Black Felt



BARREL RACING PAD
Made with Southwest top, kodel bottom 1" felt filler and side wear leathers. Available in dark or light colors.
#4403



BARREL RACING PAD
BLACK FELT barrel racing pad with SCALLOPED edges, side wear leathers. 29" wide, 30" long. Southwest top.
#4403BF - Black Felt with Southwest Top

NAVAJO SADDLE PADS



SADDLE PADS
31" x 31" saddle pad with common Navajo design top with Kodel fleece back and 1" felt filler. Side wear leathers. Assorted colors available.
#410



SADDLE PAD
30" x 30" Navajo top and bottom with side wear leathers and 1" felt filler.
#410A



SADDLE PAD
31" x 31" Double weave Navajo top and bottom with side wear leathers and 1/2" felt filler.
#410B



SADDLE PADS
31" x 31" saddle pad with geometric design Navajo. Side wear leathers. Kodel back and 1" felt filler. Colors available: Black, Red, Green, Blue, Tan, & Brown
#410-1

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SADDLE PADS & BLANKETS



SADDLE PAD
Navajo top on 1" grey felt bottom with side wear leathers. 30" x 30".
#479N



SADDLE PAD
Designed to take all pressure off of the horse's spine. Fleece covered felt is shaped and placed to fit under saddle bars as to not sore the horse's spine. Blanket is 100% wool with side wear leathers.
#400 - WOOL Pad



SADDLE BLANKETS
Navajo common saddle blanket.
#750 - 30"x60"
#750-1 - 30"x60" with Wear Leathers
#751 - 30"x30"
#752 - 32"x64" Double Weave
#752-1 - 32"x64" Double Weave with Wear Leathers



American wool saddle blanket. 34"x36".
#753
#753-1 - with Wear Leathers and Personalized Corner Patches.





SADDLE PADS



32" x 30" Kodel pad with 1" felt filler.
Assorted colors available.
#401 - Pad.
#401V - Pad with Velcro closure.



32" x 30" Kodel pad with 1" felt filler and wear leathers. Assorted colors.
#402



32" x 30" Kodel top and bottom.
#405 - White or Maize
#405A - Assorted colors.
#406 - White or Maize. With wear leathers.
#406A - Assorted colors. With wear leathers.



Kodel pad 32" x 30" with 1" felt filler, 3" cutback.
#413 - Assorted colors.
#415 - White or Maize



32" x 30" pad with 1" felt filler, 3" cutback and wear leathers.
#413A - Assorted Colors
#415A - White or Maize only



32" x 30" kodel bottom, canvas top with 1" felt filler, side wear leathers and 3" cutback.
#415B - Pad with WHITE canvas
#415BC - Pad with COLORED canvas.



Canvas top on 1" felt bottom with 3" cutback and side wear leathers. 32" x 32".
#470 - Pad with WHITE canvas.
#470C - Pad with COLORED canvas.



PONY PAD
26"x 26" Acrylic/polyester top and bottom. 1" felt filler
#444 - With side wear leathers
#445 - Without side wear leathers



PONY PAD
24" x 24" Acrylic/polyester top with side wear leathers. 1" felt bottom.
#443



SADDLE PADS



30" X 30" 95% Wool pad with side, top and center wear leathers. Shaped to fit.
#474



32" x 32" 95% wool pad. Shaped to fit with side, center and top wear leathers.
#474-1



Neoprene center saddle pad. 32" x 32". 1/4" felt on top & bottom with 1/2" neoprene center. Spine vent holes and rounded corners. Available in Gray or Black.
#475H - Pad only
#475HA - Pad with Wear Leathers.



BLACK FELT PAD
32" x 32" with SCALLOPED EDGES. Sewn edges around pad with side wear leathers.
#475B - Pad
#475B-1 - Pad - With cutback and wear leathers.



SADDLE PAD
32" x 32" Gray felt with rounded corners. Holes down back for ventilation. Side wear leathers.
#476



SADDLE PAD
32" x 32" Gray felt 1" pad, SCALLOPED EDGES with wear leathers. Holes down back for ventilation.
#476A



32" X 32" Felt pad. Stitched around outside edge only.
#475 - 1" poly felt



SADDLE PAD
32" x 32" black felt pad with scalloped edges and wear leathers. Holes for ventilation.
#476B



SADDLE PADS



PAD
Black felt pad, 32" x 32", cutback, scalloped edges with southwest top. Side and neck wear leathers.
#4470



PAD
Black felt pad, 32" x 32", scalloped edges with southwest top. Side wear leathers.
#4471



PAD
32" x 32" pad with southwest top, kodel bottom, 1" felt filler and side wear leathers.
#4410



PAD
32" x 32" Southwest top, tumble kodel back with 1" felt filler. U shaped cutback at neck with wear leathers at neck and sides.
#4404U



BUILD UP PAD
32" x 32" pad with southwest top, kodel bottom, 1" felt filler overall with a 10" long buildup at top. 3" V shaped neck cutback, with side and neck wear leathers.
#4402R3



PAD
32" x 32" pad with southwest top, kodel bottom and 1" felt filler. 3" V shaped neck cutback with side and neck wear leathers.
#4404



PAD
32" x 32" southwest top and bottom, side wear leathers and square neck leather.
#437 - 1" Felt Filler
#438 - 2" Felt Filler



PAD
32" x 32" southwest top and bottom, 3" cutback with wear leathers.
#441 - 1" Felt Filler
#442 - 2" Felt Filler

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BAREBACK PADS



BAREBACK PAD
Kodel top and bottom with 1" felt filler. 2" web hand hold sewn on center front. 2" NP dee rings, kodel covered cinch with stirrups.
#411



BAREBACK PAD
Kodel top and bottom with 1" felt filler. 2" web hand hold sewn on center front. 2" NP dee rings. Assorted colors. Without stirrups.
#411A



BAREBACK PAD
Southwest top, kodel bottom, 1" felt filler with rounded corners. Kodel covered cinch.
#4411 - With stirrups.



BAREBACK PAD
Southwest top, kodel bottom, 1" felt filler, with rounded corners. Kodel covered cinch.
#4411E - Without Stirrups

BAREBACK PAD
Southwest top & bottom, 1" felt filler with rounded corners.
#4411B - With Stirrups



BAREBACK PAD
Southwest top & bottom, 1" felt filler with rounded corners.
#4411C - Without Stirrups



GUN SCABBARDS



SCABBARD
Made of oiled strap leather.
With straps. For lever action
with scope.
800



SCABBARD
Made of oiled strap leather.
With straps. For lever action
with scope. With snapped
stock flap.
800F



SCABBARD
Made of oiled strap
leather. With straps. For
lever action without scope.
801



SCABBARD
Made of oiled strap
leather. With straps. For
lever action without scope.
With snapped stock flap.
801F



SCABBARD
Made of oiled strap leather.
For bolt action with scope.
802



SCABBARD
Made of oiled strap leather.
For bolt action WITH scope.
Snapped stock flap.
802F



SCABBARD
Made of oiled strap leather. With
straps. For bolt action without
scope.
803



SCABBARD
Made of oiled strap
leather. With straps. For
bolt action without
scope. With snapped
stock flap.
803F

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GUN SCABBARDS



SCABBARDS
 Made of oiled strap leather.
 Straps included. For a lever
 action 30-30.
 #804 - Plain
 #804T - Tooled



GUN SCABBARDS
 Padded cordura with a
 snapped flap. Each has
 two 3/4" leather straps
 wrapping completely
 around scabbard.
 Assorted colors.
 #805 - With Scope
 #806 - Without Scope



**CORDURA SCABBARD END
 COVER**
 Cordura cover to fit our #805 &
 #806 cordura scabbards.
 Available in all cordura colors.
 #807

HOBBLES



HOBBLES
 Figure 8, D/S latigo with NP hardware.
 #226 - 1"
 #226A - 1 1/2"



D/S harness leather figure 8 hobble.
 1 1/2" wide with NP hardware.
 #226B



TWO DOT HOBBLE
 Made of D/S leather, 1 1/4" wide with
 roller buckle. NP
 #228 - Burgundy Latigo
 #12280 - Black Latigo

RING HOBBLES
 1 1/2" harness leather, WITH or
 WITHOUT kodel lining O ring
 center and roller buckles. NP
 hardware.
 #230



HOBBLE
 Slip on latigo leather hobbles. D/S. Heavy duty.
 #917 - Double Hobble (Each side is 12" long)
 #917-1 - Double Hobble (Each side is 13" long)



HOBBLES



HOBBLE
Slip on latigo leather hobbles. D/S. Heavy duty.
#917 - Double Hobble (Each side is 12" long)
#917-1 - Double Hobble (Each side is 13" long)



HOBBLE
1 3/4" harness leather straps,
WITH or WITHOUT felt lining.
Swivel chain. NP hardware.
#227



HOBBLE
1 3/4" harness leather straps with
rolled edge leather liner. Swivel chain.
NP hardware.
#227L



NYLON HOBBLE
1 3/4" nylon chain hobble lined with
soft leather. NP hardware/
#227LN



NYLON HOBBLE
1 3/4" figure 8 hobble. NP
hardware.
#910



NYLON HOBBLE
1" figure 8 hobble. NP
hardware.
#911



NYLON HOBBLE
1 3/4" figure 8 felt lined
hobble. NP hardware.
#912 - Black or Brown Only



HOBBLE
Slip on latigo leather hobbles. D/S.
Heavy duty.
#918 - Peggin Hobble (Each
strap is 12" long)
#918-1 - Peggin Hobble 1" (Each
strap is 13" long)



PEGGIN HOBBLE
1 3/4" harness leather strap
WITH or WITHOUT felt lining.
NP.
#229



HOBBLE
1 3/4" NYLON peggin
hobble WITH or
WITHOUT felt lining. NP.
#913



HOBBLE
1 3/4" harness leather strap
with rolled edge leather
lining. NP.
#229L



HOBBLE
1 3/4" NYLON peggin
hobble with soft leather
lining. NP
#913L

HUMBLE HOBBLE
1 3/4" heavy nylon
webbing with 1/2"
felt lining. NP.
#909





PACK SADDLE TREES



Our pack saddle trees are made of local cottonwood known for its toughness. The cross pieces on the sawbucks are made of hardwood. We design and build them completely at our factory in Sidney, MT. They are available as varnished only or sprayed with truck bed liner to make them even stronger.

SAWBUCKS



#1001



#1005

OLD STYLE DECKERS



#1002



#1006

NEW STYLE DECKERS



#1003



#1007

ADJUSTABLE DECKER



#1004



SAWBUCK PACK SADDLES



All pack saddles are available as combos which include a #473 30" x 40" pack pad and a set of #684 pack bags.



SAWBUCK PACK SADDLE

Sawbuck pack saddle made of harness leather with web breast collar and breeching. Double rig complete with cinchas and 1 1/4" latigos.

#600 - Web Breeching & Breast Collar

SAWBUCK PACK SADDLE

Sawbuck pack saddle made of harness leather with leather breast collar and breeching. Double rig complete with cinchas and 1 1/4" latigos.

#601 - Leather Breeching & Breast Collar

#601B - Leather Breeching & Breast Collar w/Buckles

#601S - SMALL SIZE - for 600# Animal



Bed liner sprayed sawbuck pack saddle made of harness leather with leather breast collar and breeching. Double rigged complete with cinchas and 1 1/4" latigos.

#603 - with CONWAYS

#603B - with BUCKLES



OLD STYLE DECKER SADDLES



All pack saddles are available as combos which include a #473 30" x 40" pack pad and a set of #684 pack bags.

ALL DECKER PACK SADDLES INCLUDE
A #620 CANVAS HALF BREED WITH
LEATHER BINDING.

OLD STYLE DECKER PACK SADDLE

Made of harness leather, with web breeching and breast collar. All NP hardware, complete with long latigo and cinch, half-breed of #4 duck, all with leather bindings and reinforcements.

#606 - Old Style Decker



OLD STYLE DECKER PACK SADDLE

Made of harness leather with leather breeching and breast collar. All NP hardware complete with long latigo and cinch, half breed of No. 4 duck, all with leather bindings and reinforcements.

#607 - Old Style Decker

Bed liner sprayed old style decker. Made of harness leather with leather breeching and breast collar. All NP hardware, complete with long latigo and cinch, half breed of #4 duck, all with leather bindings and reinforcements.

#604 - Old Style Decker





NEW STYLE DECKER SADDLES



All pack saddles are available as combos which include a #473 30" x 40" pack pad and a set of #684 pack bags.

ALL DECKER PACK SADDLES INCLUDE

A #620 CANVAS HALF BREED WITH LEATHER BINDINGS.



NEW STYLE DECKER PACK SADDLE
Made of harness leather, with web breeching and breast collar. All NP hardware, complete with long latigo and cinch, half-breed of #4 duck, all with leather bindings and reinforcements.
#608 - New Style Decker

NEW STYLE DECKER PACK SADDLE
Made of harness leather with leather breeching and breast collar. All NP hardware, complete with long latigo and cinch, half breed of No. 4 duck, all with leather bindings and reinforcements.
#609 - New Style Decker
#609B - New Style Decker w/ Buckles
#609S - SMALL SIZE - for 600# Animal



Bed liner sprayed new style decker. Made of harness leather with leather breeching and breast collar. All NP hardware. Complete with long latigo and cinch, half breed of #4 duck, all with leather bindings and reinforcements.
#605 - New Style Decker
#605B - New Style Decker with Buckles



PACK SADDLE PAD
Canvas top on 1" felt bottom.
#468 - 32" x 48"
#469 - 32" x 44"
#472 - 32" X 40"



30" x 40" Kodel both sides with 1" felt filler.
#408 - White or Maize
#408A - Colored
#408AV - Colored with Velcro Closure



PACK SADDLE PAD
Canvas top, kodel bottom with 2" overlap onto top. 1" felt filler.
#473 - 30" x 40"
#4734 - 30" x 44"
#4738 - 30" x 48"



ADJUSTABLE DECKER SADDLE



ADJUSTABLE DECKER PACK SADDLE

Adjustable decker pack saddle made with steel cross bars that are adjustable at intersect and also adjust on the cottonwood bars. Includes a #620 half breed. Harness leather breeching and breast collar. Complete with long latigo and cinch.

#609A



PACK SADDLE PARTS

COMPLETE REAR BREECHING

Made of harness leather with 3" body, 1" hip, side and quarter straps, two 3" dee rings, 1" Conway buckle and keeper for adjustments. Use with pack saddle or riding saddle.

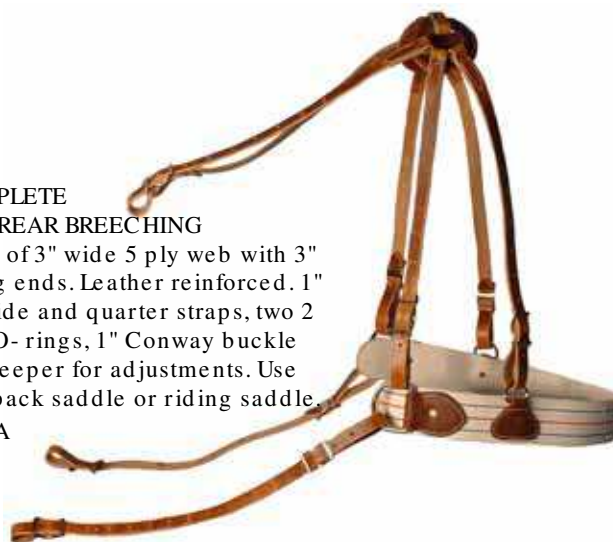
#616



COMPLETE WEB REAR BREECHING

Made of 3" wide 5 ply web with 3" D ring ends. Leather reinforced. 1" hip, side and quarter straps, two 2 1/2" O-rings, 1" Conway buckle and keeper for adjustments. Use with pack saddle or riding saddle.

#616A



SADDLE ADAPTOR

Adapt any breeching to fit a saddle with only one tie down at the back.

#619-1

SADDLE BREECHING

Complete rear saddle breeching. Fits regular riding saddle. Complete with 3/4" hip, side and quarter straps, two 2 1/2" O-rings, 3/4" Conway buckles and keepers for adjustment. All leather.

#619



COMPLETE REAR BREECHING WITH BUCKLES

Made of harness leather 3" body, 1" hip, side and quarter straps. Buckles for easier adjustments. For use with either Decker or Sawbuck pack saddles

#616B





PACK SADDLE PARTS



#614 COMPLETE FRONT BREAST COLLAR
2" double harness leather. Complete with 1" side straps and hardware.



#618 DECKER RIGGING (SINGLE)
Two 1 1/2" x 72" long latigos, 1 1/2" harness leather rigging, straps on 3" O-rings, mohair cincha.



#623 DECKER SPIDER
Reinforced harness leather center with 2" O-rings, six 1" straps. Complete with Conway buckles and NP hardware.



CRUPPER
Made of leather stuffed with flaxseed. Complete with 1" adjustable connecting strap. Each part also sold separately.
#630 - Harness Leather
#16300 - Black Latigo



CRUPPER
Harness leather crupper. Attaches to the saddle with O-ring at center point to swivel and take up the movement from the saddle so crupper does not rub. Crupper is stuffed with flaxseed. NP.
#631



QUARTER STRAPS
Made of harness leather 1" x 41" with 1" Conway buckles and keepers; sufficient to be used as side straps.
#617



PACK BREAST COLLAR
3" wide, 5 ply web breast collar with heavy snap and dee ring ends. Leather reinforced.
#611



PACK BREECHING
3" wide, 5 ply web breeching with 3" dee ring ends. Leather reinforced.
#612



BREAST COLLAR
Made of harness leather. Snap on one end, 2" dee ring on the other.
#613



REAR BREECHING
3" wide harness leather with two 3" dee ring ends, dee rings for hip straps.
#615



LASH CINCH
4" wide extra heavy cotton webbing with heavy duty dee ring and brass hook.
#610



PACK CINCH
Double pack cinch, 30", full diamond, 3 1/2" rings with tongues.
#622DPK



PACK SADDLE CINCH
17 Strand, mohair cinch. 28" long. Double rings at both ends. (Special orders are accepted.)
#622



PACK BAGS



PANNIERS

Extra large size pannier set. Big enough to fit an average sized cooler in. Each measures 30" x 20" x 13". Heavy #4 duck canvas. Leather reinforced at all stress points.
 #684-2 - Canvas Ends
 #685-2 - Leather Ends



SALT BLOCK PANNIERS

Made of #4 duck canvas. Like #684 but measures 19" x 10" x 10". Pair. Each bag holds two salt blocks.
 #684SB



UTAH PACK BAGS

Each bag measures 25" high, 26 1/2" wide with 6" bottom and sides. Two 25" straps – attached to each bag for hanging over pack saddle (Sawbuck or Decker). Leather reinforced corners and 60" tie down strap for connecting one bag to the other. All NP hardware.

- #688 - Canvas
- #688-1 - Iron Cloth
- #688-3 - SMALL SIZE 21" wide x 16" deep. Canvas or Iron Cloth



PANNIERS

Made of No. 4 duck, leather reinforced at all wear points. 1" leather straps, 26" long, 18" high, 10 1/2" wide, with rain flap. Heavy skirting leather ends. Pair.
 #685 - Canvas



PANNIERS

Made of cordura, web reinforced at all wear points. 2" web straps, 26" long, 18 high, 10 1/2" wide, with rain flap.
 #686 - Cordura

PANNIERS

Made of No. 4 duck, reinforced at all wear points. 1" leather straps, 26" long, 18" high, 10 1/2" wide, with flap closure. Pair.
 #684 - Leather Reinforced
 #684-1S – SMALL SIZE Web Reinforced, measures 19" L x 16" H x 10" W
 #684-1 - Web Reinforced



PACK SADDLE BAGS

Cordura with web reinforcements inside and outside. Web straps with buckles. 2" rear breaching with plastic buckles for easy release. Assorted colors. Fits over pack or regular saddle.
 #412B - WITH Lids
 #412-1B - WITHOUT Lids



PACK SADDLE BAGS

New design now includes dee rings for better tie down security and the option of using a breeching and breast collar. Reinforced at stress points with web. Fits over regular or pack saddles. Bags measure 25"x18"x13".
 #412 - Cordura WITH Lids
 #412C - Canvas WITH Lids
 #412-1 - Cordura WITHOUT Lids
 #412-1C - Canvas WITHOUT Lids

PACK SADDLE BAGS

Cordura with web reinforcement inside and outside. Web straps with buckles. ROUND saddle horn slot at front. Fits over regular saddle only. Each bag is 25"x18"x13". Assorted colors.
 #412-H - WITH Lids
 #412-1H - WITHOUT Lids



PACKING EQUIPMENT



TOP-PACK

Cordura top pack measures 39" x 28" x 11". Has top zipper closure with flap and Velcro tab. Two top 1" web reinforcements with dee rings and 4 leather tie down straps. All NP hardware. Available in assorted colors.

#687 - Top Pack



#359 SOLID BRASS
PACK HOOK 4"x2".



#360 LASH
HOOK



PACK SLING PAIR

Set of two canvas pack slings. 26"x 60" with leather straps to attach to pack saddle. Used to pack bulky items easily. Handles feed, firewood, hay, etc.

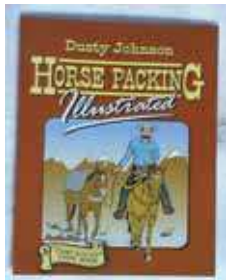
#689



TOP PACKS

Cordura H top pack. Fits over pack saddle or regular saddle. Overall measurements 37 1/2" x 29" x 9". Tie down dee rings, 8 on outside and 2 on inside with web support straps. Top zipper closure with rain flap. Available in assorted colors.

#683 - H Top Pack



PACK BOOK

Horse Packing illustrated by Dusty Johnson. Everything you need to know about packing. 107 pages.

#626

DVD

Pack Horses & Mules for the Back Country, Vol.1. Two disc set, 2 1/2 hour instructional video explaining knots, hitches & loads for the proper distribution to pack safely. Presented by Clinician/Trainer Brandon Carpenter. Video provides you with the essential skills to successfully pack horses and mules into rugged wilderness areas even if you are a beginner.



HALF BREED

#4 Canvas doubled with 1" felt filler to protect horse's back. Wood stay brace.

#620 - With Leather Binding.

#620-1 - With Web Binding

#620A - Cordura with Web

Binding. Assorted Colors.

QUARTER BREED

1" Felt with leather centers. Protects your half breed.

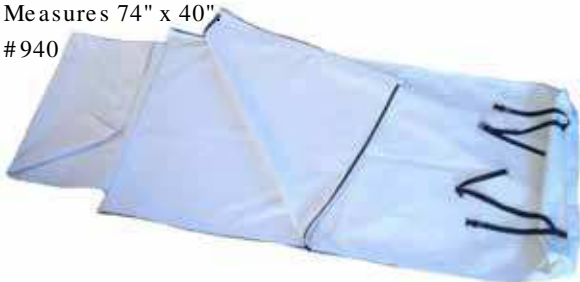
#620Q



BED ROLL

Canvas with web straps. Includes rain flap. Zippers down both side. Measures 74" x 40".

#940



MANTIES

Made of #10 duck canvas (14.7 oz.)

#690CA - 7'x9'

#691CA - 7'x8'





POUCHES & SHEATHS



#253 HOOF PICK CARRIER

Latigo or skirting leather, 7" long with snap. Hole at top & bottom for attaching. **Includes hoof pick.**



#253

#509 PLIERS CASE

Pliers case made of heavy duty skirting leather.



#509

#510 PLIERS CASE

2 in 1 pliers case made of heavy latigo leather for pliers and 6" crescent wrench.



#510



#510A

#510A PLIERS CASE

Shaped pliers case. Made of heavy duty skirting leather.

#511 PLIERS CASE

3 in 1 pliers case, made of heavy latigo leather; for pliers, 6" crescent wrench and screwdriver.



#511



#514



#515 & 516



#524

#514 TRI SQUARE HOLDER

Made of latigo leather, with 2" slots for belt.

TAPE LINE HOLDERS

Holder made of latigo leather with 2" slots for belt.

#515 - 16-20'

#516 - 25'

#524 HAMMER HOLDER

Made of heavy latigo leather with 2" slots, metal hammer holder.

AX SHEATH

Heavy latigo leather.

#526 - 6 1/2" x 3"

#527 - 7 1/2" x 3 3/4"



#526 & #527

#528 PLIERS CASE

Case for large pliers with holding strap and snap closure.



#528

#529 FENCING PLIERS HOLDER

Fencing pliers holder. Holes for tie down to saddle. Latigo.



#529

INDUSTRIAL BELT

1 3/4" heavy duty latigo leather belt.

#537 - Small (To fit 34" - 36")

#537A - Medium (To fit 38" - 40")

#537B - Large (To fit 42" - 44")



#549 & #551

#546 FENCE STAPLE POUCH

Made of 4 1/2-5 oz. cuff split leather.



#537



#546

DOUBLE BLADE AX SHEATH

Made of heavy latigo leather; slit down the front for easy removal of ax. NP buckles.

#549 - Large 11" x 5 1/2"

#551 - Small 9 1/4" x 4 1/2"



#501



#502

#501 WIRE CONNECTOR POUCH

Made of latigo leather, 5"x9". Attaches to belt.

#502 WEB BELT

2 1/2" Heavy web belt with adjustable clasp.



HARDWARE



TUBULAR RIVETS
50 per package.
#265 - 4/16"
#268 - 7/16"



#325 - 5/8" NPDC
#325-1 1 3/4" NPDC



#326 - #4 Brass Grommet

COPPER RIVETS

#269 - 5/8" pkg. of 50
#269-1 - 5/8" pkg. of 25
#269-2 - 5/8" pkg. of 10
#270 - 3/4" pkg. of 50
#270-1 - 3/4" pkg. of 25
#270-2 - 3/4" pkg. of 10
#271 - 1" pkg. of 50
#271-1 - 1" pkg. of 25
#271-2 - 1" pkg. of 10



Metal Keepers NP or Brass

#343 - 1"
#344 - 3/4"
#345 - 5/8"
#346 - 1/2"
#347 - 5/8" x 1/2"

#300 - PLASTIC 1"



#348 - 2 1/2" Dee Ring NP
#349 - 3" Dee Ring NP Heavy #000 gauge

#301 - 2" Web Buckle NP.



#350 - 2 1/2" SS Flat Dee Ring
#351 - 2" SS Flat Dee

#302B - 3" Super Cinch Buckle



#352 - 2" Dee Ring NP
#353 - 1 1/4" NP
#354 - 1" NP or Brass
#355 - 1 3/4" NP or Brass
#356 - 3/4" DC or Brass
#357 - 5/8" DC or Brass
#358 - 1/2" DC

#305 - 1" #121 Buckle NP
#306 - 3/4" NP or Brass
#307 - 5/8" NP or Brass
#308 - 1/2" NP or Brass



#359 SOLID BRASS PACK HOOK 4"x2".

#309 - 5/8" dee ring, 5/8" clip, NP. 1 3/8" overall length.



#360 LASH HOOK

#309A - 1" dee ring, 1 1/2" clip, NP 2 3/4" overall length.



O-Rings

#361 - 3" NP
#362 - 2 1/2" NP
#363 - 2" NP or Brass
#364 - 1 3/4" NP
#365 - 1 1/2" NP
#366 - 3 1/2" NP Heavy #000 Gauge

#311 - 1 3/4" Roller Buckle (#999)NP
#312 - 1 1/2" Roller Buckle NP
#314 - 1" Roller Buckle NP or Brass



#367 Loop & Ring 1 1/2" NP

#317 - 3/4" Rope Clamp NP



#370 - Bull Snap NP

#318 - 1 1/4" Concho CP



SPRING SNAP

#371 - 2 x 3 1/2" NP
#373 - 1" x 3" NP
#374 - 3/4" x 2 5/8" NP
#375 - 5/8" x 2 5/8" NP



#321 - 1" Conway Buckle NP
#322 - 3/4"
#323 - 5/8"
#324 - 1/2"



#376 Baby Snap 3/4" x 1 3/4" NP DC

ryinc@midrivers.com

1-800-366-5130

1-406-433-2965

1-406-433-2998-FAX



HARDWARE



SWIVEL REIN SNAPS

- #377 - 5/8" x 2 1/4" NP DC
- #379 - 3/4" x 2 1/4" NP DC



- #392 - 1 3/4" Heavy Hobble Dee Ring NP. (Each)

SWIVEL SNAP. NP.

- #372 - 5/8" x 3" DC
- #378 - 3/4" DC or Brass



- #393 Hobble Swivel Chain - 1 3/4" NP

- #380 Panic Snap 1" x 3 3/4" NP M



- #395 Small Chicago Screw. SS
- #396 Large Chicago Screw SS. With Scallops

- #382 - 2" Hook & Eye NP
- #383 - 2" Keeper NP



- #397 Dot Snap Complete

- #384 - 1" Alligator Snap Brass



- #390 Double Curb Chain - 5/8" ends. NP

- #385 - 3/4" Alligator Snap Brass



- #398 Double Curb Chain 4 1/4" CP, flat edge, 5/8" ends.

- #389 - 3/4" Double Keeper NP

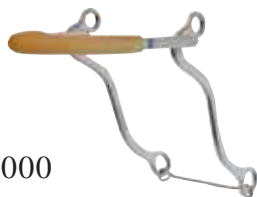


- #387 Single 4" Curb Chain NP
- #391 Single 4 1/2" Curb Chain 1/2" ends. NP



- #399 Curb Chain 3 1/2" CP, 10 links, 5/8" ends.

BITS & SPURS



#251000

- #251000 - SS-Gum rubber covered bike chain noseband, 8" cheeks, horse.



#251060

- #251060 - SS-5" sweet iron twisted wire snaffle mouth, with leather wrapped noseband, 8" cheeks.



#251110

- #251110 - CP-braided leather noseband, 9" cheeks.



#252281

- #252281 - Malleable iron 5" snaffle mouth, 3" rings, Oiled - no plating.



#252282

- #252282 - BS-5" snaffle mouth, 3" rings.



#252800

- #252800 - BS-5" medium port mouth, 6 1/2" cheeks.



#253850

- #253850 - CP-copper Tom Thumb snaffle mouth, 6" cheeks.



BITS & SPURS



#253860
CP-copper Tom Thumb
snaffle mouth, 6" cheeks.
#253860 - 4 1/2"



#253960
#253960 - CP-5 1/4"
medium port copper
mouth, 7" cheeks.



#255122
#255122 - SS-5" snaffle
mouth, 6 3/4" cheeks.



#255130
#255130 - SS-5" copper
training snaffle mouth, 6 1/2"
cheeks.



#255517
#255517 - SS- Snaffle bit,
5" copper mouth, 3" SS
rings.



#255550
#255550 - SS-5" SS and
copper roller snaffle mouth, 2
1/2" dee rings.



#255670
#255670 - SS-5" copper
snaffle mouth, 2 7/8" dee
rings.



#255700
#255700 - SS-4 3/4"
medium port mouth with
copper roller, 8 1/4" cheeks.



#255810
#255810 - SS 5" low port
mouth 8 1/4" cheeks.



#258140
#258140 - Youth Spur. Chrome
plated with engraved band. 1
3/8" shank, 1/2" band, 10 point
rowel.



#258141
#258141 - Baby Spur. Stock
spurs, nickel plate malleable
iron spur, SB buttons, rosebud
rowel.



#258310
#258310 - Men's Spur. SS spur,
plain oval band. 1 3/4" shank, 1/2"
band, 10 point rowel.
#288320 - Ladies Spur.

#258320



#258866
#258866 - Men's BS spur with
engraved band. 1 3/4" shank, 1/2"
band, 10 point rowel.



#258890
#258890 - Men's SS spur, plain
band. 2" shank, 3/4" band, 10
point rowel.

NOTES





RICHLAND YELLOWSTONE MFG., INC.

524-601 EAST MAIN - SIDNEY MT 59270

1-800-366-5130

1-406-433-2998 FAX



DATE _____

FIRM NAME _____ TYPE OF BUSINESS _____

ADDRESS _____ PHONE _____

CITY _____ STATE _____ ZIP _____

OWNERS OR AUTHORIZED OFFICERS, PLEASE INCLUDE ADDRESS AND PHONE NUMBER.

PLEASE CHECK ONE:

INDIVIDUAL _____ PARTNERSHIP _____ CORPORATION _____

DATE BUSINESS STARTED _____

BANK REFERENCES:

NAME OF BANK: _____

ADDRESS: _____

CITY: _____

STATE: _____

OFFICER: _____

ACCOUNT NUMBER & TYPE: _____

TRADE REFERENCES: (please include address, phone, and fax when possible)

1. _____

2. _____

3. _____

SIGNATURE OF APPLICANT _____ DATE: _____

ryinc@midrivers.com 1-800-366-5130 1-406-433-2965 1-406-433-2998-FAX